FEDERAL SIGNAL
Safety and Security Systems

PA300

Installation and Maintenance Instructions

25500762
Rev B0 1225
Printed in U.S.A.
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Limited Warranty

This product is subject to and covered by a limited warranty, a copy of which can be found at www.fedsig.com/SSG-Warranty. A copy of this limited warranty can also be obtained by written request to Federal Signal Corporation, 2645 Federal Signal Drive, University Park, IL 60484, email to info@fedsig.com or call +1 708-534-3400.

This limited warranty is in lieu of all other warranties, express or implied, contractual or statutory, including, but not limited to the warranty of merchantability, warranty of fitness for a particular purpose and any warranty against failure of its essential purpose.

FEDERAL SIGNAL
Safety and Security Systems

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Safety Messages for Installers and Operators

For your safety, read and understand this manual thoroughly before installing, operating, and servicing the PA300 siren amplifier/relay module. The safety messages presented in this chapter and throughout the manual are reminders to exercise extreme care at all times. Read and understand the safety instructions to installers (doc. no. 256A692), and keep it close at hand for reference.

To download copies of this manual, go to www.fedsig.com or call the Federal Signal Service Department at 1-800-433-9132 (708-534-3400) 7 a.m. to 5 p.m., Monday through Friday (CT).

Safety Messages to Installers of Sound Systems

⚠ WARNING

People's lives depend on your proper installation and servicing of Federal Signal products. It is important to read and follow all instructions shipped with this product. Listed below are some other important safety instructions and precautions you should follow:

Before Installation

Qualifications

- To properly install an electronic siren, you must have a good understanding of automotive electrical procedures and systems, along with proficiency in the installation and service of safety warning equipment. Always refer to the vehicle's service manuals when performing equipment installations on a vehicle.

Sound Hazards

- Your hearing and the hearing of others, in or close to your emergency vehicle, could be damaged by loud sounds. This can occur from short exposures to very loud sounds or from longer exposures to moderately loud sounds. For hearing conservation guidance, refer to federal, state, or local recommendations. OSHA Standard 1910.95 offers guidance on "Permissible Noise Exposure."
- All effective sirens and horns produce loud sounds (120 dB) that may cause permanent hearing loss. Always minimize your exposure to siren sound and wear hearing protection. Do not sound the siren indoors or in enclosed areas where you and others will be exposed to the sound.
- Federal Signal siren amplifier/relay modules and speakers are designed to work together as a system. Combining a siren and speaker from different manufacturers may reduce the warning effectiveness of the siren system and may damage the components. Verify or test your combination to make sure the system works together properly and meets federal, state, and local standards or guidelines.

During Installation

- Do NOT get metal shavings inside the product. Metal shavings in the product can cause the system to fail. If drilling must be done near the unit, place an ESD-approved cover over the unit to prevent metal shavings from entering the unit. Inspect the unit after mounting to ensure that there are no shavings present in or near the unit.
- Do NOT connect this system to the vehicle battery until ALL other electrical connections are made, mounting of all components is complete, and you have verified that no shorts exist. If wiring is shorted to the vehicle frame, high current conductors can cause hazardous sparks, resulting in electrical fires or flying molten metal.
- Ensure that the siren amplifier/relay module and speaker(s) in your installation have compatible wattage ratings.
- In order for the electronic siren to function properly, the ground connection must be made to the NEGATIVE battery terminal.
- Sound output will be severely reduced if any objects are in front of the speaker. If maximum sound output is required for your application, ensure that the front of the speaker is clear of any obstructions.
- Install the speaker(s) as far forward on the vehicle as possible in a location that provides maximum signaling effectiveness and minimizes the sound reaching the vehicle's occupants. Refer to the National Institute of Justice guide 500-00 for further information.
- Mounting the speakers behind the grille will reduce the sound output and warning effectiveness of the siren system. Before mounting speakers behind the grille, make sure the vehicle operators are trained and understand that this type of installation is less effective for warning others.
- Sound propagation and warning effectiveness will be severely reduced if the speaker is not facing forward. Carefully follow the installation instructions, and always install the speaker with the projector facing forward.
- Do NOT install the speaker(s) or route the speaker wires where they may interfere with the operation of airbag sensors.
- Never attempt to install aftermarket equipment, which connects to the vehicle wiring, without reviewing a vehicle wiring diagram available from the vehicle manufacturer. Ensure that your installation will not affect vehicle operation and safety functions or circuits. Always check the vehicle for proper operation after installation.
- Do NOT install equipment or route wiring or cord in the deployment path of an airbag.
- If a vehicle seat is temporarily removed, verify with the vehicle manufacturer if the seat needs to be recalibrated for proper airbag deployment.
- Locate the control head so the vehicle, controls, and microphone can be operated safely.

- When drilling into a vehicle structure, ensure that both sides of the surface are clear of anything that could be damaged. All drilled holes should be deburred, and all sharp edges should be smoothed. All wires going through drilled holes should be protected by a grommet or convolute/split-loom tubing. All exterior drilled holes must be sealed with Motorcraft seam sealer T-A-2-B or equivalent to prevent potential exposure to carbon monoxide or other potentially harmful fumes. Failure to observe this warning could cause serious injury or death.

After Installation

- After installation, test the siren to ensure that it is operating properly.
- Test all vehicle functions, including horn operation, vehicle safety functions, or vehicle light systems, to ensure proper operation. Ensure that installation has not affected vehicle operation or changed any vehicle safety function or circuit.
- After testing is complete, provide a copy of these instructions to the instructional staff and all operating personnel.
- File these instructions in a safe place and refer to them when maintaining or reinstalling the product.

Failure to follow all safety precautions and instructions may result in property damage, serious injury, or death.

RETAIN AND REFER TO THESE MESSAGES

Safety Messages to Operators of Sound Systems

⚠ WARNING

People's lives depend on your safe operation of Federal Signal products. It is important to read and follow all instructions shipped with the products. Listed below are some other important safety instructions and precautions you should follow:

- Do not attempt to activate or deactivate the light system control while driving in a hazardous situation.
- Although your warning system is operating properly, it may not be completely effective. People may not see or heed your warning signal. You must recognize this fact and continue to drive cautiously.
- Situations may occur that obstruct your warning signal when natural and man-made objects are between your vehicle and others, such as raising your hood or trunk lid. If these situations occur, be especially careful.
- All effective sirens and horns produce loud sounds that may cause, in certain situations, permanent hearing loss. You and your passengers should consider taking appropriate safety precautions, such as wearing hearing protection.
- It is important that you fully understand how to safely operate this warning system before use.
- Operate your vehicle and its sound system in accordance with your department's Standard Operating Procedures.
- If a selected function does not perform properly, disconnect the power connector from the control unit and contact the nearest service center.
- At the start of your shift, ensure that the siren system is operating properly.

Failure to follow these precautions may result in property damage, serious injury, or death.

RETAIN AND REFER TO THESE MESSAGES

Overview

The PA300 siren is a full-featured, programmable, electronic siren. State-of-the-art microprocessor technology is used to create a system with a small, compact siren system that can be installed under the dashboard (Self -Contained) of any vehicle with a 12 V or 24 V negative ground system. The PA300 siren uses class D amplifier technology without the need for a large and heavy transformer. The PA300-100 provides one 100-watt channel. The PA300-200 provides two independent channels of audio for a total of 200W.

The module has two easily accessible Convergence Network serial ports that can connect to any serially-controlled Federal Signal product. A variety of system features can be programmed with the Convergence Network Configuration Software from a computer via a USB cable that connects the siren amplifier. System features include siren tones and buttons configurable as momentary, push on/push off, step-thru, and timed operation.

Siren, PA, and Speakers

The PA300 produces wail, yelp, priority, HI-LO, and an air horn sound by default. The horn-ring transfer feature enables the driver to control siren tones by pressing the horn button. Public address is available with the Federal Signal microphone, which is included with the system. Radio rebroadcast is also available.

The PA300-100 can drive one 11-ohm impedance, 100-watt speaker on one channel. The PA300-200 can drive one or two 11-ohm impedance, 100W speakers. The two 11-ohm 100W speakers have separate wires that allow the PA300-200 to provide dual siren tones. Alternatively, the PA300-200 can drive one 11-ohm 100W speaker on one channel, and two Rumbler® Speakers on a second channel to allow Rumbler integration without the need for a second external amplifier.

Programmable Input Circuits

PA300 has connections for four general-purpose input circuits, plus dedicated inputs for park, horn, and igniton. The inputs are most commonly used for switches that send a signal to the siren when a condition in the vehicle changes.

LED Indicators and Visual Diagnostics

All buttons on the control head glow when the system is on. Pressed buttons turn bright to indicate that the function they control is active. The buttons are programmable for red or blue backlighting. Diagnostic LEDs for speaker fault detection are also available and are programmable.

System Specifications

Table 1 System Specifications

Input Voltage	11 Vdc to 28 Vdc
Polarity	Negative ground only
Operating Temperature Range	-40°C to +80°C (-40°F to +176°F)
Standby Current	Less than 0.1 A
Max Input Current	PA300-100: 10 A PA300-200: 18 A
Dimensions:	
Height	2.5 in (6.4 cm)
Width	6.0 in (15.2 cm)
Length	8.4 in (21.3 cm)
Net Weight	3.9 lb (1.77 kg)

Siren Specifications

Table 2 PA 300-100 Siren Specifications

Speakers	One 100 W, 11-ohm speakers
Operating Current	100 W: One 11-ohm speaker – 8 A (13.6 V battery)
Frequency Range	182 to 1600 Hz
Nominal Cycle Rate	Wail: 12 cycles per minute Yelp: 180 cycles per minute Priority: 370 cycles per minute High-Low: 60 cycles per minute
Nominal Voltage Output	64 V peak-to-peak (siren tones)
Audio Response	300 Hz to 3,000 Hz ± 3 dB
Siren Tone Compliances	SAE J1849 JUL89

Table 3 PA 300-200 Siren Specifications

Speakers	One or two 100 W, 11-ohm speakers, or One 100 W, 11 ohm speaker and two Rumbler® speakers
Operating Current	100 W: One 11-ohm speaker – 8 A 200 W: Two 11-ohm speakers – 16 A (13.6 V battery, no relays active)
Frequency Range	182 to 1600 Hz
Nominal Cycle Rate	Wail: 12 cycles per minute Yelp: 180 cycles per minute Priority: 370 cycles per minute High-Low: 60 cycles per minute
Nominal Voltage Output	64 V peak-to-peak (siren tones)
Audio Response	300 Hz to 3,000 Hz ± 3 dB
Siren Tone Compliances	SAE J1849 JUL89

PA300 Kit Contents

Tables 4 through 6 list the parts included with the kit. After unpacking the kit, examine it for damage that may have occurred in transit. If the product has been damaged, file a claim immediately with the carrier stating the extent of the damage. Carefully check all envelopes, shipping labels, and tags before removing or destroying them. Ensure all parts in the packing list are included in the shipment. If any parts are missing, call Federal Signal Customer Support at 1-800-264-3578, 7 a.m. to 5 p.m., Monday through Friday, Central Time.

Table 4 Kit Contents

Qty.	Description	Part Number - PA300-100	Part Number - PA300-200
1	Siren/Light Controller, Self-Cont	853703597-100	862305263
1	Keypad Legend Stickers	71401783	71401783
1	Bracket, Bail, PA300-100, Plastic	862303559	862303559
1	Wire Assembly, I/O	17501360	17501360
1	Cable, USB 2.0, A Male to Mini-B	17501813	17501813
1	Kit, Hardware	77700765	77700765
	Siren Mount Kit Contains:		
2	Term, #8, 6 AWG	19001363	19001363
2	Bolt, Carriage, 1/4-20, SS	7004A020-12	7004A020-12
2	Nut, Ext Keps, 1/4-20, Stl	7058A005	7058A005
2	Washer, Flat, 1/4-inch	7072A028	7072A028
2	Screw, Pan, Sems, M4	70000451-06	70000451-06
2	Lockwasher, Int Tth, 1/4-inch	7075A016	7075A016

Wiring the Unit

General Guidelines for Wiring the PA300 on a Vehicle

⚠ WARNING

HIGH CURRENT ARCING: Do not connect this system to the vehicle battery until ALL other electrical connections are made and you have verified that no shorts exist. High current conductors can cause hazardous sparks or burning wire, resulting in electrical fires.

NOTICE

DRILLING PRECAUTIONS: Before drilling holes, check the area into which you plan to drill to ensure that you do not damage vehicle components. All drilled holes should be deburred, and all sharp edges should be smoothed. Additionally, all exterior drilled holes must be sealed with Motorcraft seam sealer T-A-2-B or equivalent to prevent the potential exposure to carbon monoxide or other potentially harmful fumes. Failure to observe this warning could cause serious injury or death.

Before permanently installing the PA300 system, plan all wire routings and select the mounting locations for the siren amplifier/relay module. Read and understand all instructions included with related equipment before installing it. Ensure that all wiring is protected from damage during normal operation of the vehicle and away from any sharp edges and screws. Splice joints should be soldered or crimped with butt connectors and properly insulated. Splice joints that will be exposed to the elements should be adequately sealed and insulated. All wires that are extended should not be a lesser gauge than their original mating wire. Make sure that connections are easily accessible for assembly and service.

Figure 1 PA300-100 Siren Connections

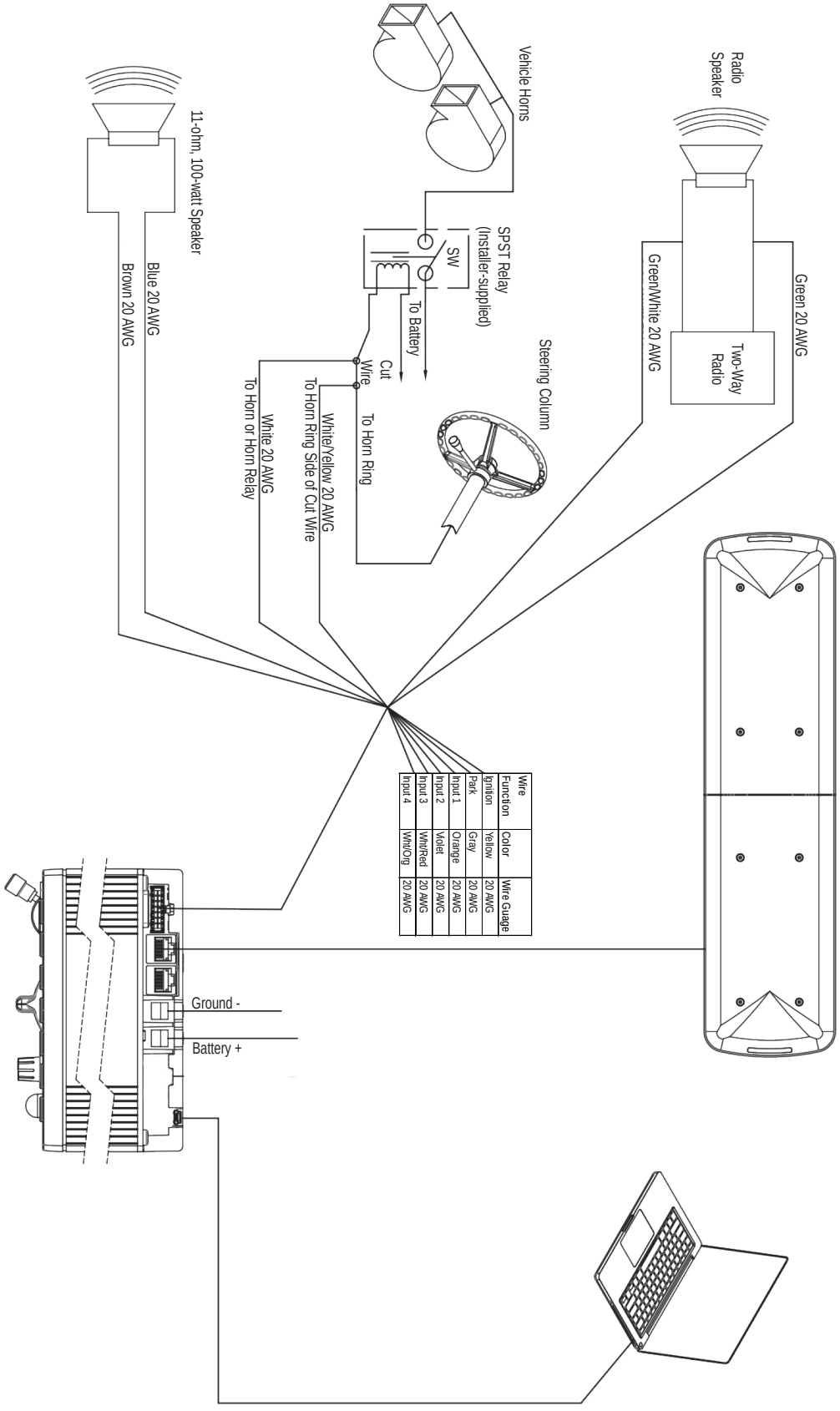


Figure 2 PA300-200 100 W Siren with Integratged Rumbler®

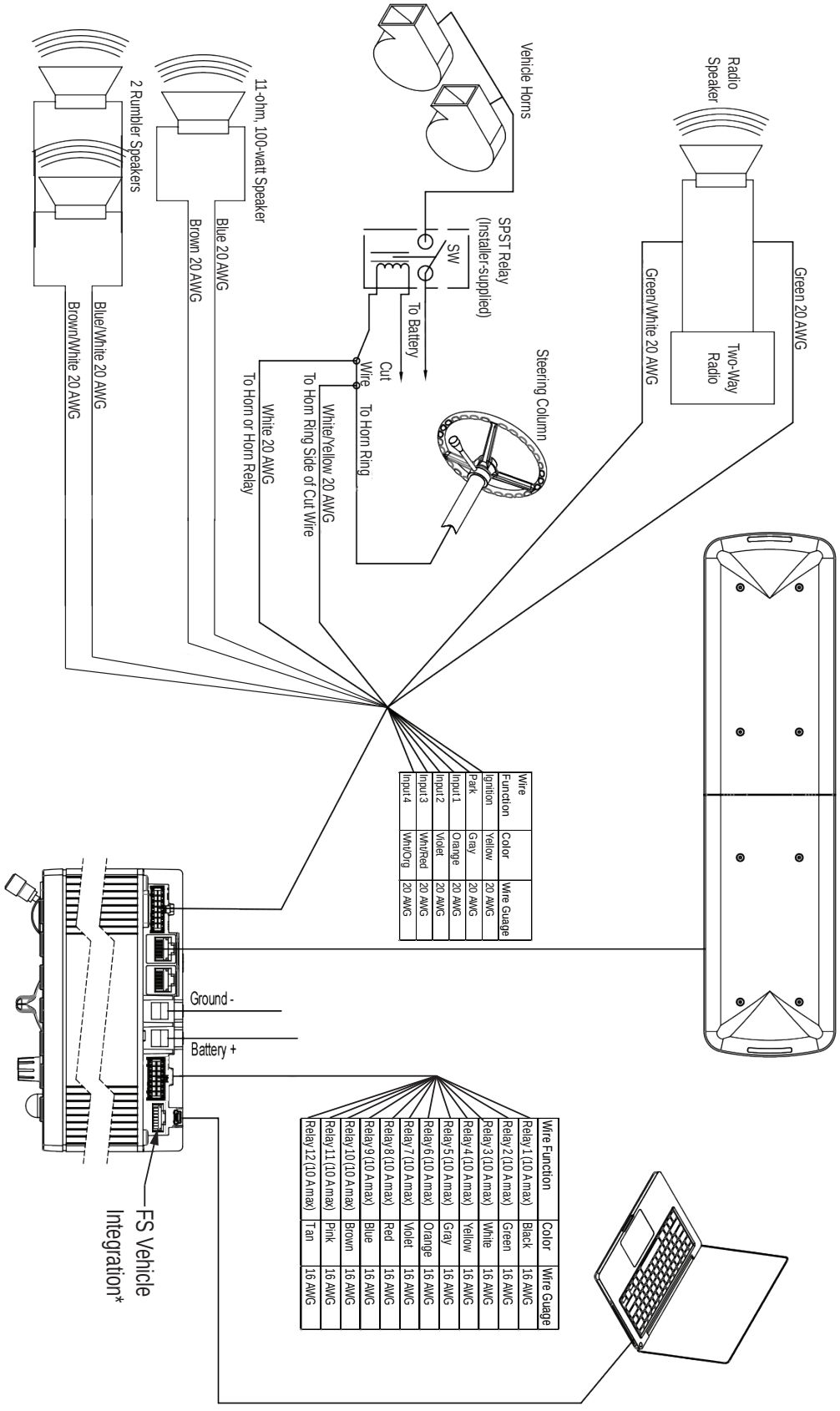
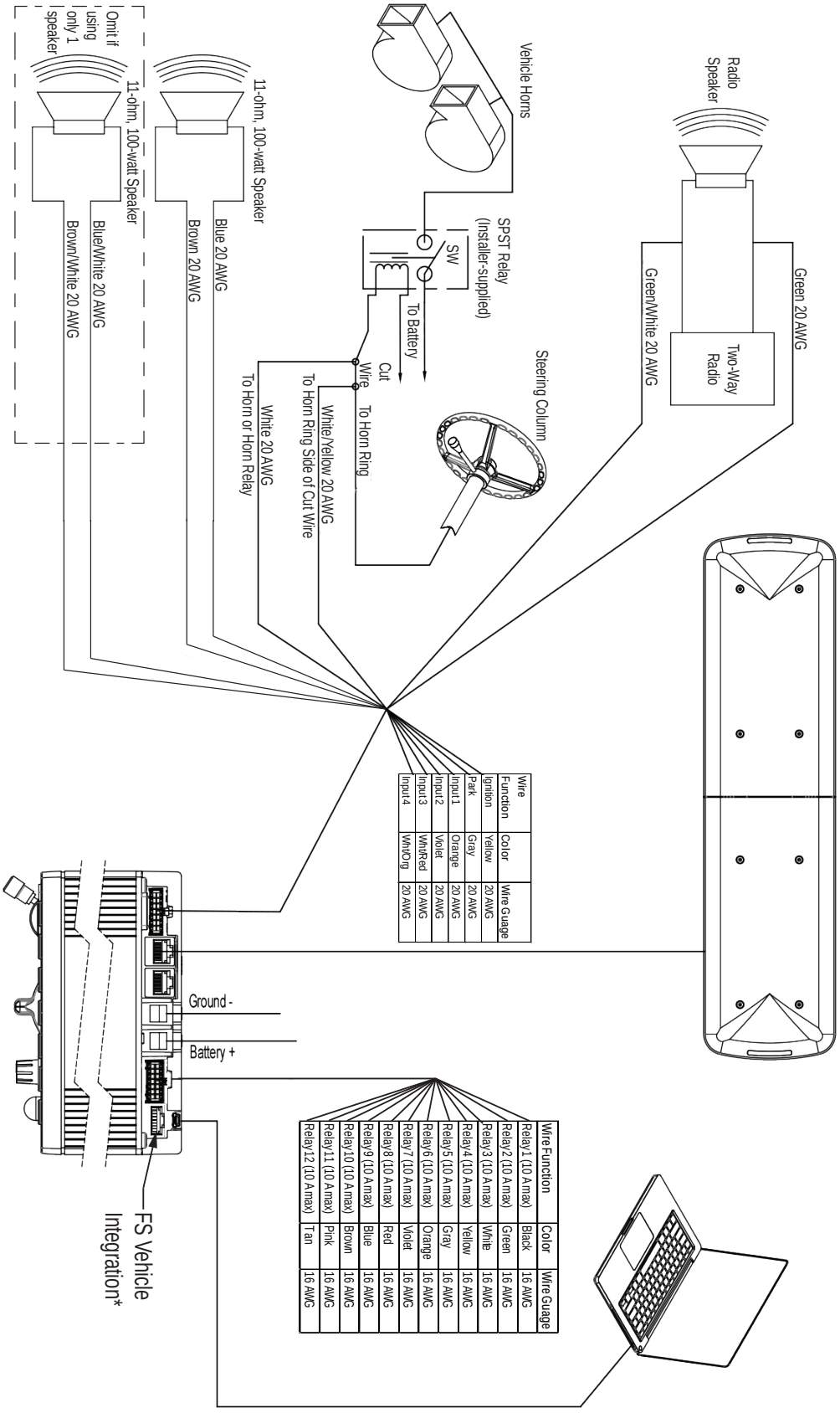


Figure 3 PA300-200 100 W Siren Connections



Overview of the PA300 Connections

To prepare the vehicle for connecting the Convergence Network system:

1. After planning where to route the wires and cables for the system components — such as Federal Signal warning lights, directional lights, and speakers — drill the holes for the wiring. Smooth, deburr, and insert a grommet in the holes.
2. Mount the system components according to the instructions included with each product.

The next sections describe how to connect and wire each system component to the siren amplifier/relay module.

Convergence Network Ports

There are two plug-and-play serial ports that communicate on the Federal Signal Convergence Network. Federal Signal Network devices include exterior mount light bar, interior mount ILS systems, and remote keypads. For instructions on mounting network devices, refer to the instructions included with the products. For instructions on configuring the operation of the devices connected through the Convergence Network ports, see the Help menu in the Convergence Network Configuration Software.

Download the Convergence Network Configuration Software at https://www.fedsig.com/software-downloads.

General Purpose Inputs

The PA300 has a total of four general-purpose inputs available. These inputs detect active-high (battery). All inputs are software-configurable options that include siren activation or siren mute, timer settings, and switch operation. See the Convergence Network Configuration Software for all available programming options available for the PA300 inputs.

Park Input

The park input circuit sends a signal to the siren amplifier/relay module to mute all siren functions except Air Horn and Manual and shut off any flashing white light in the light bar when the vehicle transmission is shifted into park. By default, this input is set to detect active-low (ground). The park input can be programmed to detect an active-high (battery) or active-low (ground). The functionality of the park wire (as well as the input polarity) can be configured with the Convergence Network Configuration Software.

Horn Ring Transfer

NOTICE

DETERMINE CURRENT FOR HORN: The horn ring transfer circuit of the siren can switch a maximum of 5 A. Some vehicles do not have a horn relay and consequently will draw more than 5 A when the vehicle horn is activated. Consult your vehicle service manual or a qualified mechanic to determine the current required to activate the horn. If it is less than 5 A, perform steps 1 through 3. If it is greater than 5 A, perform steps 4 through 9.

The horn input circuit is designed to allow siren and lighting control from the vehicle horn. This input is set to detect active-low (ground) by default. The horn input can be programmed to detect an active-high (battery) or active-low (ground).
NOTE: To enable horn-ring control of siren tones, obtain a SPST relay of enough contact-current capacity to activate the vehicle horn:

1. Cut the wire that connects the switch for the vehicle horn ring to the horn or horn relay. See Figure 2.
2. Splice the white/yellow wire from the power cable to the horn ring side of the wire that you cut in step 1.
3. Splice the white wire from the power cable to the horn side of the cut wire.
4. Mount the SPST relay in a suitable location.
5. Connect the horn side of the wire cut in step 1 to the relay-contact terminal.
6. Determine the “sense” of the vehicle’s horn ring activation circuit. Does the horn circuit require a switched positive (active-high) voltage or switched ground (active-low) for activation?
7. Connect the switched relay-contact terminal to the positive or negative potential you determined in step 6.
8. Connect the white wire from the power cable to one end of the relay coil.
9. Connect the other end of the relay coil to the opposite potential of that connected to the switched relay contact terminal in step 7.

Speaker Connections

The PA300-200 is designed to operate with a few different speaker configurations.

It can operate one or two 11-ohm impedance, 100 W speakers. If using this configuration, the speakers must be wired on separate channels of the amplifier and in phase for proper operation. See Figure 1 on page 13, or Figure 3 on page 15.

Alternately, it can operate one 11-ohm impedance, 100 W speaker and two Rumbler® speakers without the need for a separate amplifier. See Figure 2 on page 14.

By default, the siren is set for two 11-ohm impedance, 100 W speakers. See the Convergence Network Configuration software for all available programming options for the Pathfinder® tones.

The Pathfinder 300-100 is designed to operate with one 11-0hn impedance, 100 W speaker.

Speaker Diagnostics

The PA300 siren is designed to detect speaker faults. The diagnostic LED available on the front of the keypad can provide operating status of the amplifier output. The LED is fully programmable and can be set to steady burn or flash when the siren detects a fault or normal operation for the speaker. By default, the diagnostic LED is disabled but can be programmed with the Convergence Network Configuration Software.

Radio Re-Broadcast

The Radio Re-Broadcast inputs allow incoming two-way radio messages to be amplified by the siren amplifier/relay module and rebroadcast over the siren speakers. The Radio Re-Broadcast gain is set in the Convergence Network Configuration Software.

Ignition Input

The ignition input is a programmable active high input that can be used to turn on and off the PA300 system. This input can be programmed to keep the system alive for a set time after the ignition is removed. By default, this input is not configured. The functionality of the ignition wire can be configured with the Convergence Network Configuration Software.

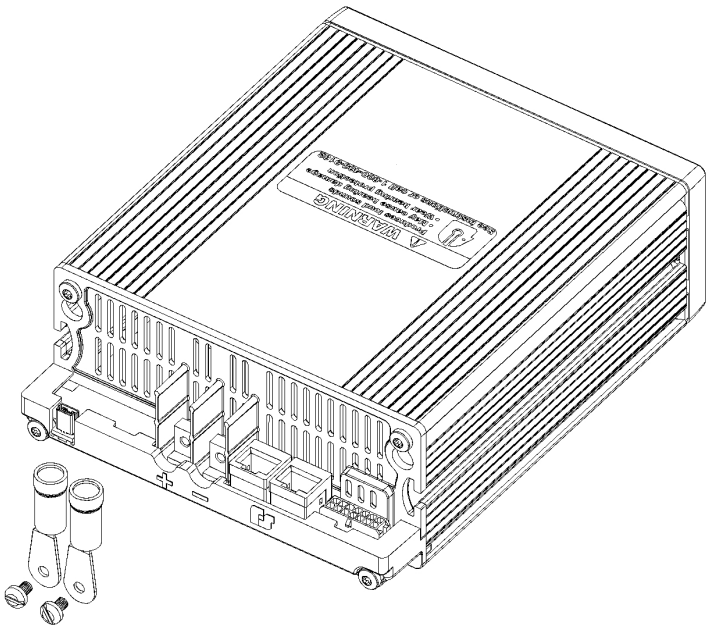
Volume/On-Off Switch

By default, power to the siren is controlled by the Volume/On-Off switch. Use Convergence Network Configuration Software to configure control through the ignition input.

System Power

The PA300 system includes ring terminals for connecting the battery. The installer-supplied red (positive) and black (negative ground) power leads from the siren to the vehicle battery should be as short and direct as possible. Crimp the supplied ring terminal on the red lead and connect it through an in-line fuse to the positive battery terminal. The fuse must be of an amperage capacity sufficient to handle the total vehicle electrical loads plus the siren. Crimp the supplied ring terminal on the black lead and connect it to the negative battery terminal. See Figure 2 for proper ring terminal orientation.

Figure 4 Battery Connections



Mounting the PA300

The next step in the installation after wiring and connecting the system is to permanently mount the siren in the vehicle. Verify that the mounting locations you selected earlier are safe for installing these components. Review the following precautions before mounting the equipment.

⚠ WARNING

AIRBAG DEPLOYMENT: Do not install equipment or route wiring in the deployment path of an airbag. Failure to observe this warning will reduce the effectiveness of the airbag or potentially dislodge the equipment, causing serious injury or death.

NOTICE

SEAT REMOVAL PRECAUTION: If a vehicle seat is temporarily removed, verify with the vehicle manufacturer if the seat needs to be recalibrated for proper airbag deployment.

NOTICE

UNIT REQUIRES AIR FLOW: Do not install the siren in areas where the air flow is restricted. Do not mount the unit near a heater duct or under the hood.

⚠ WARNING

MODULE IS NOT WATERPROOF: The housing of the siren is NOT waterproof.

Select a mounting location that allows the vehicle, controls, and microphone to be operated safely under all driving conditions. To identify safe mounting areas for equipment inside the vehicle, consult the vehicle manufacturer's guidelines. To avoid driver distraction and unreliable switch activation, the mounting location must not allow any movement of the unit. Installer-supplied mounting hardware is required to mount the siren.

Figure 5 PA300 Dimensions

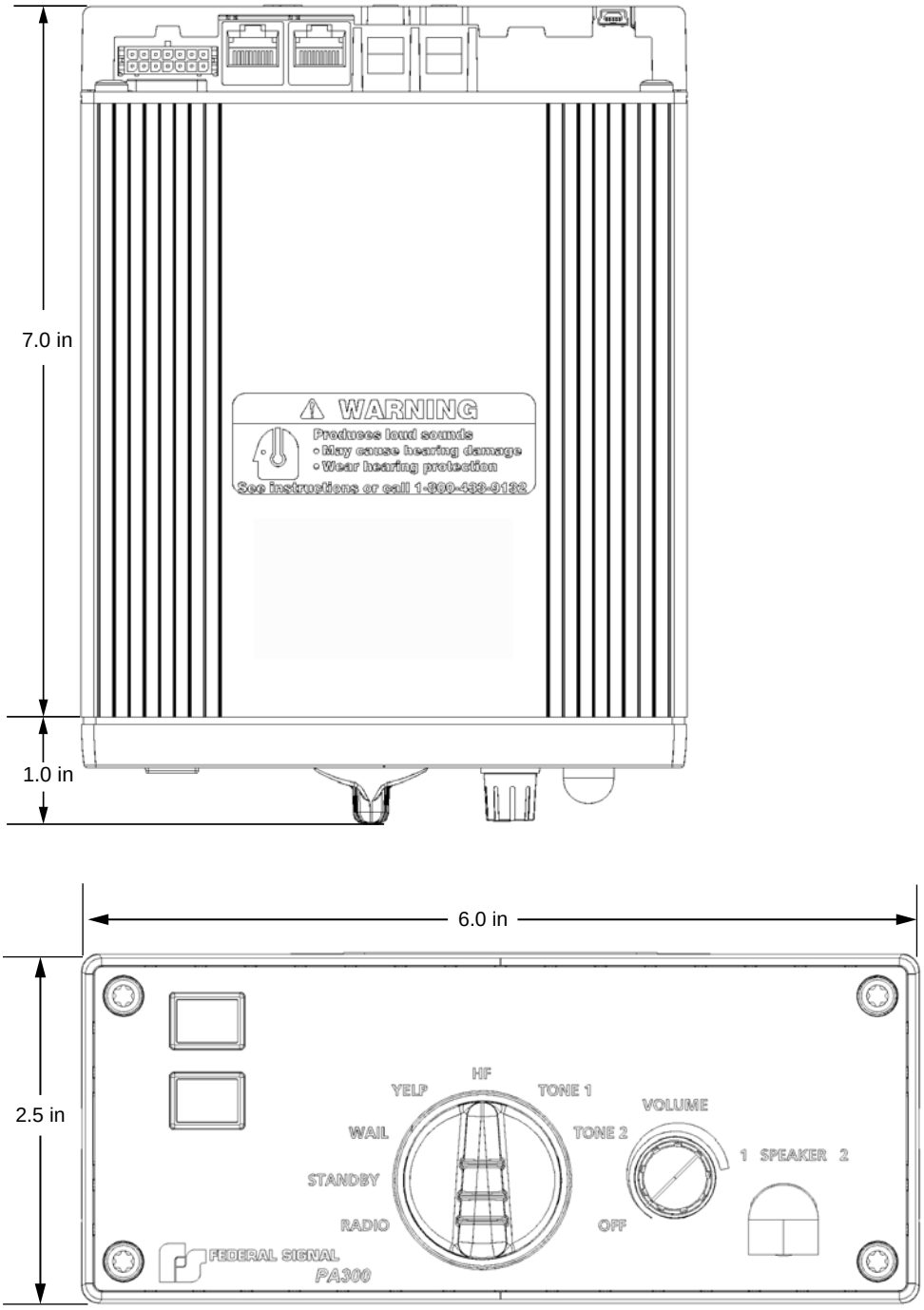


Figure 6 Mounting Hardware Dimensions

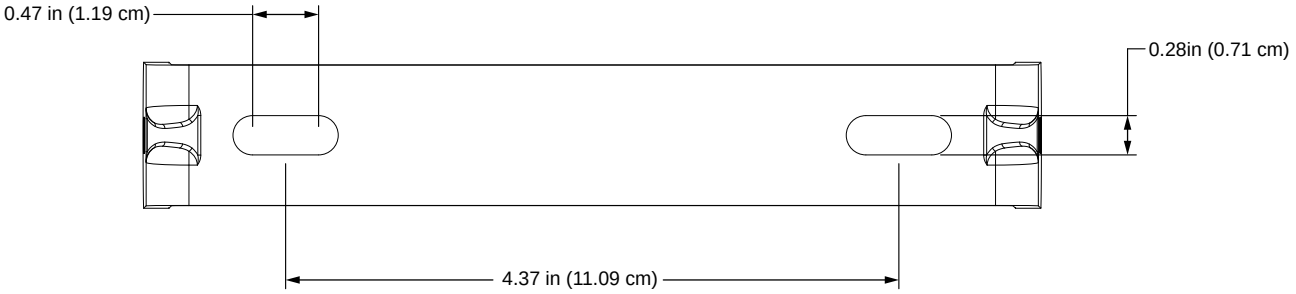
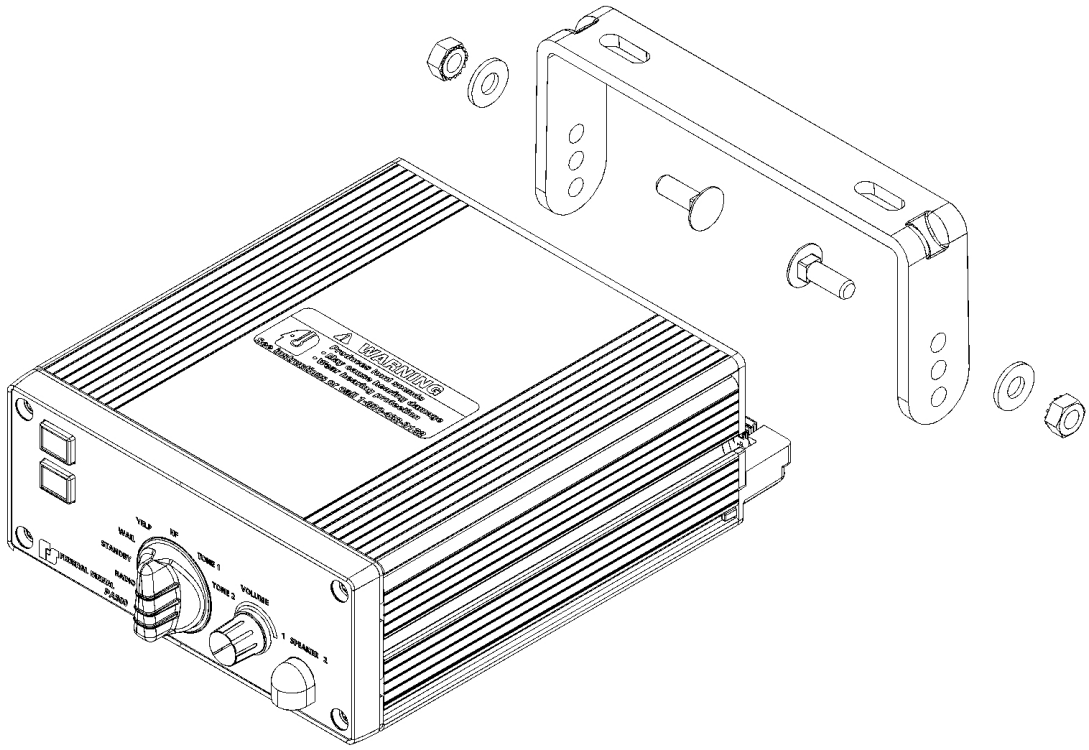


Figure 7 Bail Bracket Assembly



Mounting the Siren

To mount the siren:

1. Use the bracket as a template or use the dimensions shown in Figure 4 to mark the centers of the two mounting holes.
2. Choose a bit appropriate for the installer-supplied mounting hardware and drill the center of the two mounting holes.
3. Mount the bracket with the installer-supplied mounting hardware.
4. Insert the 1/4-20 carriage bolts into the bracket and loosely install the 1/4-inch washers and Keps® nuts.
5. Slide the siren onto the bracket assembly and tighten the 1/4-inch nuts. Do not overtighten.

Testing the Installation

The PA300 is programmed with a default configuration that you can use to quickly check your initial installation system before you configure the system. Test all vehicle functions, including horn operation, vehicle safety functions, and vehicle lighting systems for proper operation. Ensure that the installation has not affected the vehicle operation or changed any vehicle safety functions or circuits. Do not test the sound and light system of the vehicle while driving. Operating the vehicle warning system may pose a hazard to the operator and other drivers if the system does not function as expected. Test the vehicle only in a controlled environment. After testing is complete, provide a copy of this manual to the instructional staff and all operating personnel.

Figure 8 PA300 Default Programming

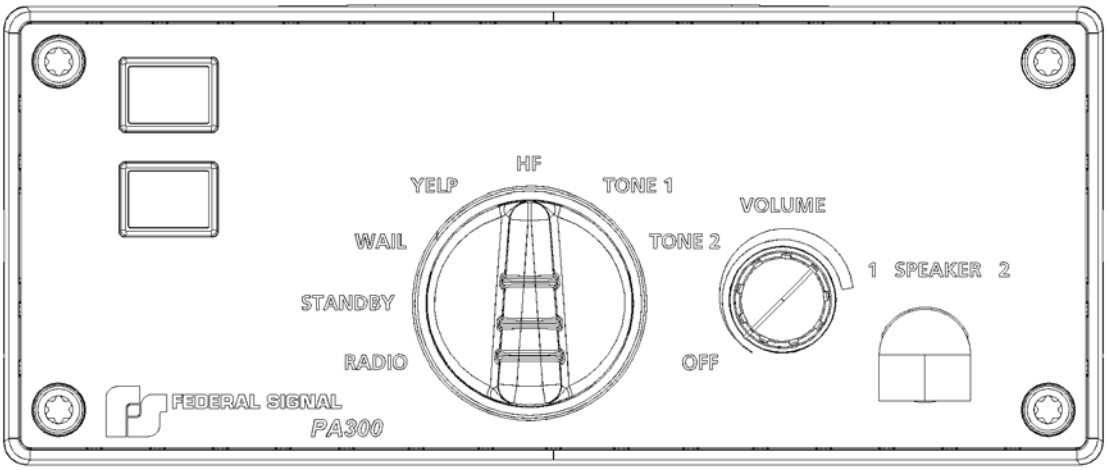


Table 5 PA300 Switch Default Programming

Switch	Default Function
Rotary – Radio	Radio Re-Broadcast
Rotary – Standby	No active tone
Rotary – Wail	Wail
Rotary – Yelp	Yelp
Rotary – HF	Horn ring siren activation/deactivation
Rotary – Tone 1	Priority
Rotary – Tone 2	HI-LO
Volume Switch	Turns off keypad backlighting and siren power

Table 6 PA300 Button Default Programming

Button	Default Function
BTN 1	Air Horn
BTN 2	Manual Peak Hold

Table 7 PA300 Input Default Programming

Button	Default Function
Ignition	Not used
Park	Siren Mute White Light Cutoff (LB/ILS/CNSM)
Horn Ring	Siren Tone Override/Control Transferred by volume switch
Input 1	Light Bar – Pattern 10 Front Cutoff ILS – , Rear Pattern 10 CNSM – Rear Pattern 10
Input 2	Light Bar – Pattern 17 ILS – Front Pattern 17, Rear Pattern 17 CNSM – Front Pattern 17, Rear Pattern 17
Input 3	Light Bar – Pattern 26, Flash White Enable ILS – Front Pattern 26, Flash White Enable CNSM – Front Pattern 26, Flash White Enable
Input 4	Light bar, ILS, CNSM Takedowns

Horn Ring Operation

- Rotary Position Wail: Toggles Yelp and Wail tones
- Rotary Position Yelp: Toggles Yelp and Priority tones
- Rotary Position HF: Step through Wail, Yelp, Priority, double tap horn to turn off
- Rotary Position Standby: Momentary Manual Peak Hold
- Rotary Position Tone1: Toggles HI-LO and Priority tones
- Rotary Position Tone2: Toggles Wail and HI-LO tones

NOTE: Horn Ring is transferred on power-up using the default configuration.

- When any tone is selected and PARK is enabled: Momentary Air Horn

Control Head Legends and Safety Messages

To complete the installation, the kit includes:

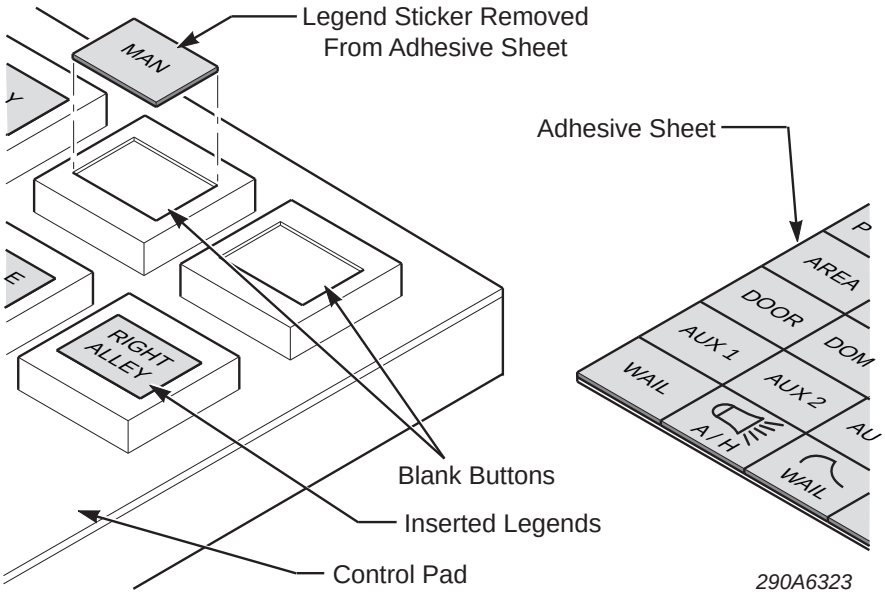
- A scored sheet of replaceable keypad legends that identify the functions of the control head buttons. Before installing the legends, configure the operation of the control head with the Convergence Configuration Software. (See the Convergence Network Software Configuration Manual, part no. 2562418.)
- A scored sheet of two labels with precautions to guard against hearing loss when operating the siren (part no. 1612339).
- A safety message card for operators of Federal Signal Sound and Light System (part no. 256B691).

Applying the Replaceable Control Head Legends

To apply the legends:

1. Peel the appropriate legends from the sheet and apply them to the control head buttons.
2. Verify that the label is properly tucked under the retaining ridge on the button.

Figure 9 Installing the Control Head Labels



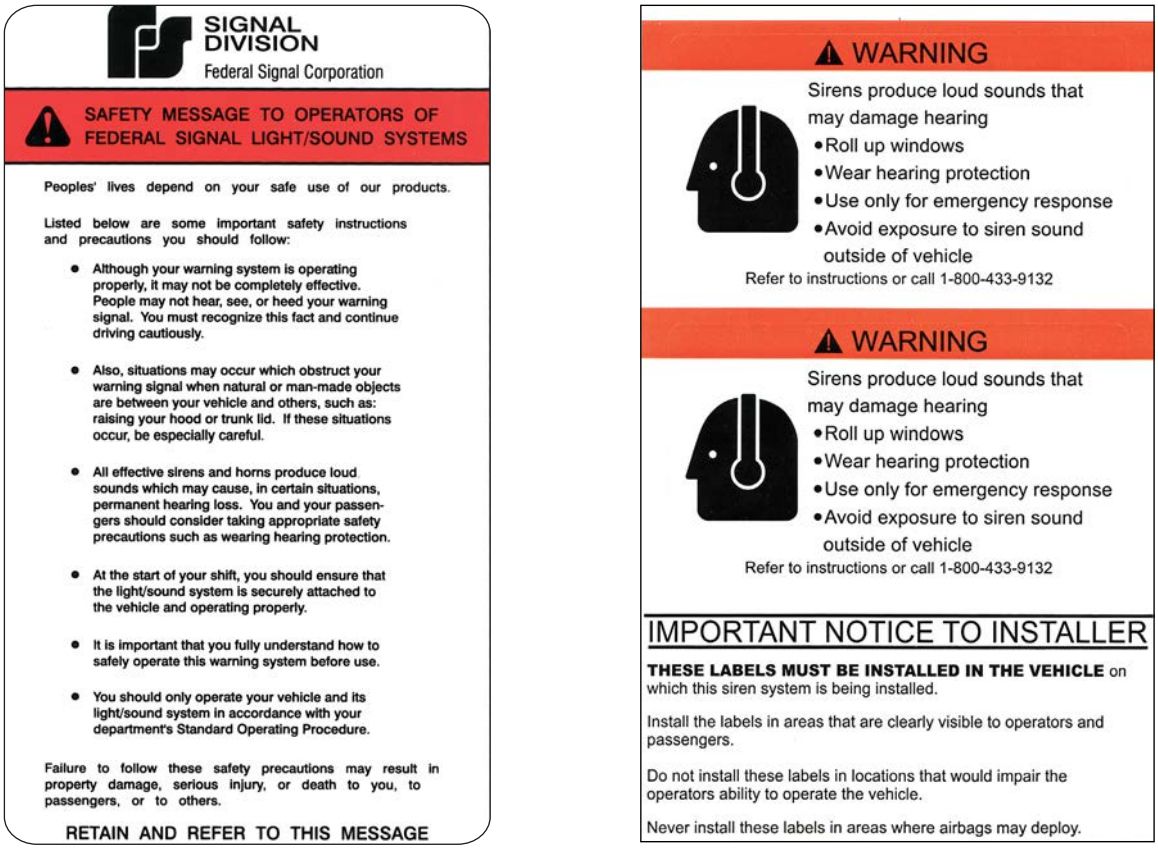
Distributing the Safety Message Card

Give the operator of the system the card entitled “Safety Message to Operators of Federal Signal Light/Sound Systems” (part no. 256B691). See Figure 10. The operator must read and understand the safety instructions and keep the card in the vehicle for reference.

Applying the Siren Safety Labels in the Vehicle

The kit includes a sheet of two labels with siren safety messages (part no. 1612339). See Figure 10. These labels must be installed in the vehicle in which the system is installed. Install these labels in areas that are clearly visible to operators and passengers. Do not install the labels in locations that would impair the operators' ability to operate the vehicle. Never install the labels in areas where airbags may deploy.

Figure 10 Safety Message Card (left) and Siren Safety Labels (right)



Safety Messages

Safety Messages to Personnel Servicing Federal Electronic Sirens

People's lives depend on your proper servicing of Federal Signal products. It is important to read and follow all instructions shipped with the products. Listed below are some other safety instructions and precautions you should follow:

- Read and understand all instructions in this manual before servicing the electronic siren or control head.
- To properly service an electronic siren or control head, you must have a good understanding of automotive electrical procedures and systems, along with proficiency in the installation and service of safety warning equipment. Always refer to the vehicle service manuals when performing service on a vehicle.
- Electronic repairs must be performed by a qualified and competent electronics technician.
- Your hearing and the hearing of others, in or close to your emergency vehicle, could be damaged by loud sounds. This can occur from short exposures to very loud sounds or from longer exposures to moderately loud sounds. For hearing conservation guidance, refer to federal, state, or local recommendations. OSHA Standard 1910.95 offers guidance on "Permissible Noise Exposure."
- All effective sirens and horns produce loud sounds (120 dB) that may cause permanent hearing loss. Always minimize your exposure to siren sound and wear hearing protection. Do not sound the siren indoors or in enclosed areas where you and others will be exposed to the sound.
- Do NOT connect this system to the positive terminal of the battery until servicing is complete and you have verified that there are no short circuits to ground.
- For the electronic siren to function properly, the ground connection must be made to the NEGATIVE battery terminal.
- After repair, test the electronic siren and speaker system to ensure that it is operating properly.
- Federal Signal siren amplifiers and speakers are designed to work together as a system. Combining a siren and speaker from different manufacturers may reduce the warning effectiveness of the siren system and may damage the components. Verify or test your combination to make sure the system works together properly and meets both federal, state and local standards or guidelines. Failure to follow all safety precautions and instructions may result in property damage, serious injury, or death.

Servicing the Unit

Federal Signal recommends that the siren be returned to your local distributor or Federal Signal for service. External components, such as cabling, are available as replacement parts. (See Table 9.) There are no other user-serviceable parts within the unit. After servicing the system, test it to ensure that it is operating properly.

Ordering Replacement Parts

To order replacement parts, call Customer Support at 1-800-264-3578, 7 a.m. to 5 p.m., Monday through Friday (CT), or contact your nearest distributor.

Table 8 Service Parts

Description	Part Number
Replacement Microphone	Z258B577D-03
Keypad Legends	71401783
Wire Assembly, I/O, PA300	17501360
Term, #8, 6 AWG	19001363
Knob, Volume	141134
Screw, 8-32 Shoulder, Fillister HD, 6-Lobe	70000738-10

Getting Technical Support and Service

For technical support and service, please contact:

Service Department
Federal Signal Corporation
Phone: 1-800-433-9132
Email: empserviceinfo@fedsig.com
www.fedsig.com

Getting Repair Service

The Federal Signal factory provides technical assistance with any problems that cannot be handled locally.

Any units returned to Federal Signal for service, inspection, or repair must be accompanied by a Return Material Authorization (RMA). Obtain an RMA from a local Distributor or Manufacturer's Representative.

Provide a brief explanation of the service requested or the nature of the malfunction.

Address all communications and shipments to the following:

Federal Signal Corporation
Service Department
2645 Federal Signal Drive
University Park, IL 60484-3167

FEDERAL SIGNAL
Safety and Security Systems

2645 Federal Signal Drive
University Park, Illinois 60484

www.fedsig.com

Customer Support
Police/Fire-EMS: 800-264-3578 • +1 708 534-3400
Work Truck: 800-824-0254 • +1 708 534-3400

Technical Support 800-433-9132 • +1 708 534-3400